Rotary Vacuum Chuck Adapter

Assembling the Rotary Vacuum Chuck Adapter

1. Thread the stem into the body and hand tighten.
2. Hand tighten the set screw locking in the stem.
3. Install an air connection fitting of your choice. Make sure to use teflon tape on the threads.
4. Clean the outboard side of your spindle to remove any debris before installing the rotary vacuum chuck adapter.
4. When using the rotary vacuum chuck adapter occasionally check to make sure it is secure in the headstock.