

Turning a Mini Fork

Supplies Needed

- | | |
|----------------------------|------------------------------|
| • 3/32" Drill Bit | • Sandpaper/Finish |
| • Blank | • Drill or Drill Press |
| • Revolving Center | • Barrel Trimmer/Disc Sander |
| • Mini Drive Center | • Pen Press or Clamp |
| • Glue (Thick CA or Epoxy) | • Eye and Ear Protection |

Steps

1. Select a blank that is about 7/8" x 7/8" x 2"
2. Mark the center of each end of the blank.
3. Drill a 3/32" hole into one end of the blank.

4. Mount the blank between centers using a small four-prong drive center and a cone center. Center the cone center into the drilled hole.
5. Turn and finish the blank. Working up as close to the cone center as possible.
6. Remove the turned handle from the lathe. trim, sand and finish the ends of the handle.
7. Cut the shaft to the desired length, with at least 1/2" of the shaft glued into the handle.
8. Glue the shaft into the hole with epoxy or gap filling cyanoacrylate glue.

