

Artisan® Closed-End Pen Mandrel

The Artisan® Closed-End Mandrel utilizes a proven locking roll pin and one-piece design that is simple, precise and extremely effective for turning both open and closed-end pens and projects. Able to accommodate various lengths of pen and project tubes whether open or closed end design, the sky is the limit on what you can create with this innovative mandrel system.

Before getting started

- Make sure the barrel to be turned is properly sized for the mandrel. This is critical in the mandrel's ability to hold the barrel securely while turning.
- Use only a 60 degree revolving cone center to support the end of the mandrel.

How to use the Artisan® Closed-End Pen Mandrel

1. Mount the desired sizing bushing on the small end of the mandrel.
2. Mount the mandrel in a 1/4" collet chuck or drill chuck.
3. Place the roll pin in the center of the milled area on the mandrel and slide the project barrel onto the mandrel until it rests against the sizing bushing.
4. Position the revolving center against the end of the mandrel or blank for support. Keep revolving center in place whenever possible when turning.
5. Remove the revolving center only for final sanding and finishing the end of a closed-end project.