

Turning a Stamp Holder

Supplies Needed

- 1 15/16" Forstner Drill Bit
- 2" x 3" x 3" Blank
- Sandpaper
- Drill or Drill Press
- Band Saw or Hand Saw
- Faceplate
- Waste Block
- Eye and Ear Protection
- Revolving Cone Center

Cutting and Drilling the Pen Blank

1. Drill a 1 15/16" hole to a depth of 1 1/4". Countersink a 2 1/4" hole 1/8" deep.
2. Mount a waste block to a faceplate and turn a 1 15/16" diameter spigot so the turning blank fits tightly on the spigot. Turn a shoulder on the spigot for the blank to seat against. (see figure 1)
3. Advance the tailstock and support the blank with a revolving cone center while you rough turn and shape your stamp holder. (see figure 1)
4. Remove the tailstock and lightly turn or sand the nub where the revolving cone center was. (see figure 2)
5. Sand and finish the turning.
6. Using a bandsaw or a hand saw, cut a groove for the stamps to slide through.
7. Press the stamp holder body into the finished blank. This should be a fairly snug fit. (see figure 4)

Note: The brass lid provided with the stamp holder will not be used.

Figure 1

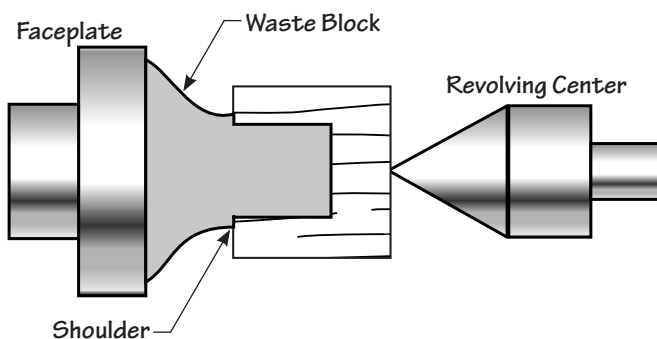


Figure 2

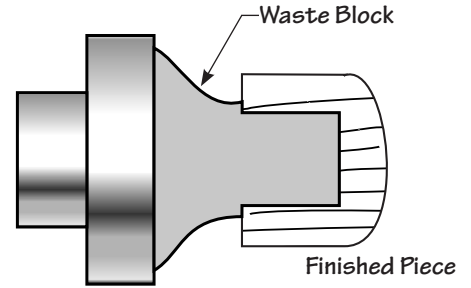


Figure 3

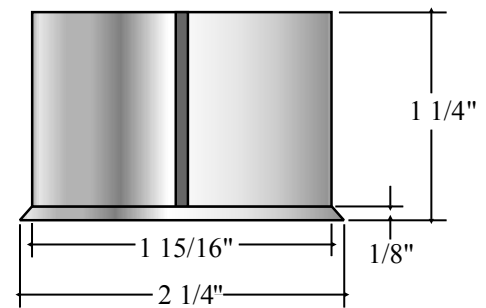


Figure 4

