

## Precision Modular Barrel Trimmer

The Precision Modular Barrel Trimmer system has been specially designed to square the ends of pen blanks so that pen parts will fit properly. It will also clean glue that has leaked inside the brass tube when the tube was glued into the blank. The trimmer can be used in a drill press or a small variable speed, cordless hand drill.

### Use with a Variable Speed Drill

1. Insert the small end of the pilot shaft into the drill chuck and clamp the glued blanks into a pen vise or a bench vise.
2. Insert the pilot shaft into the tube, rotating the trimmer slower as you progress, until the cutter head comes in contact with the blank.
3. Rotate the cutter to remove the wood until the end of the blank is properly trimmed. The brass tube should be just flush with the face of the blank. Do Not trim the brass tube as this may result in an improper fit or function of the pen.

