

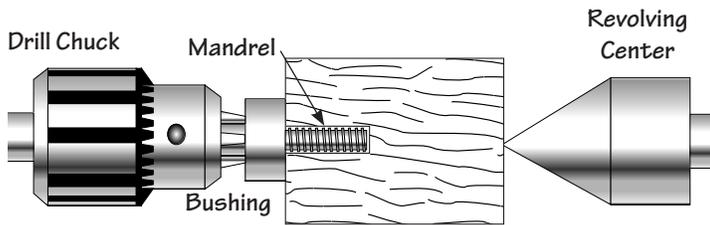
Turning a Light Pull Kit

Supplies Needed

- 11/64" Drill Bit
- 3/4" Diameter Blank
- Drill Chuck
- Light Pull Mandrel
- Light Pull Bushing
- Revolving Center
- Sandpaper/Finish
- Eye and Ear Protection

Setup and Turning

1. Drill an 11/64" hole 9/16" deep in the center of the blank.
2. With a drill chuck mounted in the headstock of your lathe, clamp the mandrel in the chuck then slide the bushing over the mandrel.
3. Screw the blank onto the mandrel until it seats snug against the bushing, then position a tailstock revolving center to provide support while turning.
4. Turn down the blank, with your desired shape, until the finial end is slightly larger (approx. 1/32") than the bushing diameter to allow for sanding.
5. Remove the revolving center, then make light finishing cuts. Sand and finish the blank, then remove the blank from the lathe.



Assembly

1. Thread the stud into the hole of the finished turning. If the stud is loose or strips out, place a small amount of epoxy or thick cyanacrylate glue into the hole before threading it in.
2. Detach the chain coupler, then thread the chain through the bottom of the finial. Re-attach the chain coupler to the chain.
3. Thread the finial onto the stud to finish the project.

Note: The chain can be adjusted to your desired length by removing the chain coupler and cutting the chain to length with side cutters. When finished, re-attach the chain coupler.

